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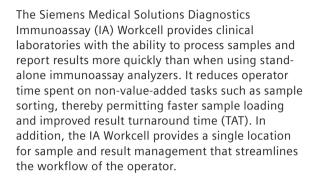
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The present case study demonstrates how one laboratory reduced result TAT while increasing the productivity and efficiency of its operation. This was demonstrated by a 15 percent reduction in total work time (i.e., total time required for results of all tests) as well as a 37 percent reduction in total operator time required to interact with the instrument. These improvements allowed the laboratory to utilize its staff more efficiently and release results more quickly.

Challenges

This laboratory was faced with the following challenges that are prevalent among typical growing reference laboratories.

- Reduce time spent on sorting samples and other non-value-added tasks
- Improve result TAT with the goal of acquiring new customers

Laboratory Profile

Laboratory Size	Large US reference labora- tory (1200 IA tests/day, 600 IA samples/day)
Instrumentation	2 IMMULITE® 2000s
Staffing	2 Medical technicians
	dedicated to the
	IMMULITE 2000s
Shifts	24-Hour operation;
	highest volume during
	2nd/3rd shifts
Quality Control	3 Levels of QC/assay/
	instrument twice a day
Reagent Loading	Some reagent replication
	across instruments
Sample Loading	Samples manually sorted
	at the bench to deter-
	mine which instrument
	to load
Result Review	All results manually
	reviewed before
	releasing to LIS

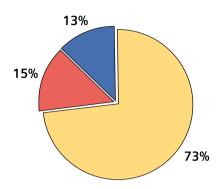
Immunoassay Workcell Case Study 2



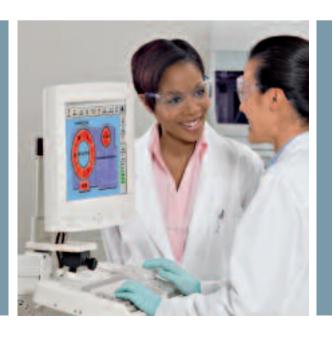
Laboratory Modifications to Streamline Workflow

Incorporating the IA Workcell eliminated the need to sort samples across instruments, decreasing both operator time and laboratory total work time. In addition, using a single computer screen to review sample and result status eliminated redundant, non-value-added operator tasks.

Figure 1. Testing Mix



- ☐ Thyroid: ATA, ATG, FT3, FT4, RTH, T3, TSH, T4, TU
- Tumor Marker: CEA, OV, PSA
- Fertility: E2, FSH, HCG, LH, PRG, PRL



Sample Sorting

By using the SMS to connect two IMMULITE 2000 systems, the laboratory was able to provide a single sample-entry point for both instruments. Since the operator never needed to decide which instrument should process each sample, there was no need to sort samples before loading on the instruments. By eliminating this non-value-added step, the laboratory achieved a 37 percent time savings when the operator worked with the instrument and samples (Figure 2). This translated into increased usable walk-away time for the operator to tend to other tasks. In addition, since samples were loaded more quickly, the lab also demonstrated a 15 percent decrease in the time it took to result all tests (Figure 3), translating into quicker turnaround time to its customers. Overall, operator efficiency increased by 30 percent, as measured by the number of samples processed per hour (Figure 4).

Conclusions

By incorporating the IA Workcell, this laboratory eliminated non-value-added tasks, allowing samples to process more quickly. This was possible by streamlining sample and result management through a single access point, thus eliminating the need to sort samples across instruments and reducing the amount of time the operator spent at the instrument. This improved operator efficiency and created a more productive environment in which the operator could tend to more skilled tasks rather than spending time sorting samples and monitoring instrument status. In addition, it allowed the laboratory to report results more quickly, thereby meeting current customers' needs and providing an attractive testing solution for potential customers.

Figure 2. Total Operator Time

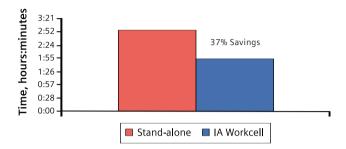


Figure 3. Total Work Time

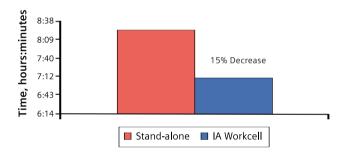


Figure 4. Operator Efficiency

