

Mobile Engine Services by Lufthansa Technik offers a broad spectrum of customized repair and maintenance solutions within Europe, Middle East and Africa. These specialized solutions keep your engines flying while avoiding costly shop visits. They range from individual borescope inspections to comprehensive engine fleet programs, from scheduled maintenance events at your site to emergency repairs.

## **Customer advantages**

Minimized impact on aircraft operation through short turnaround times

Sustainable reduction of total MRO cost

No shipping cost if event is performed on-wing/on-site

Surgical repair solutions with minimum workscopes

Fast SB and AD implementation

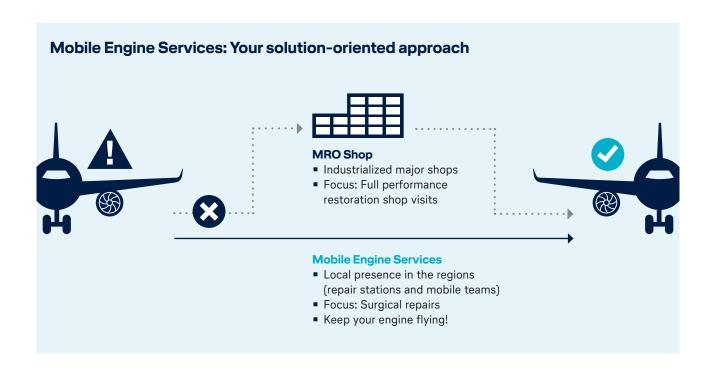
Mobile Engine Services is Lufthansa Technik's fast track to avoid major shop visits. Depending on the requirements of the individual repair solution, the available options range from InFIELD services provided by our Airline Support Team (AST® Engines) to a number of quickturn events performed at our local repair stations in Dublin, Ireland and Frankfurt, Germany. A Cyclean® Engine Wash\* at one of the locations of our continuously growing regional Cyclean® station network is also part of our InOPERATION offering for customers in EMEA.

#### An exemplary case for the InFIELD® Engines solutions

In standard operation on CFM56-7B engines, the Fan Containment Case and the Fan Frame Shroud are sensitive engine parts where unacceptable findings like scratches, corrosion or erosion can occur. If a repair is not possible anymore a replacement becomes necessary.

To avoid a shop visit, Lufthansa Technik's Mobile Engine Services has developed a procedure to replace the Fan Containment Case and/or the Fan Frame Shroud at the removed engine InFIELD at the aircraft's location. This procedure takes five days for the Fan Containment Case and nine days for the Fan Frame Shroud at most and can be carried out during a suitable layover, for example a C-Check. A serviceable Fan Case or Fan Frame Shroud gives the customer the chance to use the engine for its entire potential life.

\* For more information about Cyclean® Engine Wash, please refer to a separate data sheet or visit our website www.lufthansa-technik.com/Cyclean



# Lufthansa Technik capability list

	CFM56-5B/-7B		V2500		LEAP-1A	
Engine	Engine C-Check (Lufthansa Standard)	<u>[®]</u>	Engine C-Check (Lufthansa Standard)	<u>1®1</u>	Engine C-Check (Lufthansa Standard)	<u>[®]</u>
	Engine Preservation	<u>[@]</u>	Engine Preservation	<u>1®1</u>	QEC Removal and Inspection	<u>[®]</u>
	QEC Installation	<u>[®]</u>	QEC Installation	<u>1®1</u>	QEC Installation	<u>[®]</u>
	QEC Removal and Inspection	<u>r</u>	QEC Removal and Inspection	<u>1®1</u>	Video Borescope Inspection (w/ 360 degree inspection of HPT Shrouds and HPT Nozzles)	<b>®</b>
	Video Borescope Inspection and Report	<b>®</b>	Video Borescope Inspection and Report	<b>®</b>		
Fan Module	Accessory Gearbox Replacement (AGB)	<b>®</b>	Angle Gearbox Replacement (AGB)	<b>®</b>	Fan Blade Replacement (incl. Fan Blade Mapping)	<b>®</b>
	Brg. No. 3 Front Seal (270°) Replacement	<b>®</b>	External Gearbox Carbon Seals Replacement	<b>®</b>		
	Brg. No. 3 Stationary Air Oil Seal Replacement	<u>1®1</u>	Fan Blade Replacement	<b>®</b>		
	Fan Abradable Liner Replacement	<b>®</b>	Fan Case Attrition, Anti-Ice or Acoustic Panel Replacement	<b>®</b>		
	Fan Blade Replacement	<b>*</b>	Fan Case Replacement	<b>⊗</b>		
	Fan Containment Case Replacement	<b>™</b>	Fan Exit Guide Vane Replacement	<u></u>		
	Fan Disk Replacement		Fan Hub Replacement	<b>®</b>		
	Fan Frame Bearing Unit Replacement (2BU)	<b></b>	Fan Trim Balance	<b>\$</b>		
	Fan Frame Shroud Replacement	<u>r®ı</u>	LPC Module Replacement	<b>\$</b>		
	Inlet Gearbox Replacement (IGB)	<b>**</b>	LPC Stg. 1.5 Blade Replacement	<b>®</b>		
	LPC Blade Replacement		LPC 2.5 Bleed System Repair/ Replacement	<b>®</b>		
	LPC Module Replacement	<b>®</b>	Main Gearbox Replacement (MGB)	<b>®</b>		
	Transfer Gearbox Replacement (TGB)	<b>®</b>	N1 Probe/Harness/ Vibration Sensor Replacement	<b>⊗</b>		
			No.3 Bearing Replacement	<b>⊗</b>		
Core Module	Combustion Chamber Replacement		Combustor Module Replacement	<b>⊗</b>	Fuel Nozzle Replacement	
	Fuel Nozzle Replacement	<u>—</u>	Combustor Panel Replacement	⊗	HPC Boro Blend Repair	<u></u>
	HPC Boro Blend Repair	<b>\$</b>	Fuel Nozzle Replacement	<b>—</b>		
	HPC VSV Bushing Repair	ூற	HPC Module Replacement	<b>⊗</b>		
	HPT Blade Replacement		HPC Stg. 38. Drum Replacement	<b>⊗</b>		
	HPT Module Replacement		HPC Top Case Repair (Front Split Cases)	⊗		
	HPT Front Rotating Air Seal Replacement	⊗	HPT Blade Replacement	<b>⊗</b>		
	HPT NGV Module Replacement	<u></u>	HPT Module Replacement	<b>⊗</b>		
	HPT Stg. 1 NGV Replacement		HPT T1/T2 Hub Replacement & USI	⊗		
	IGV Actuation Ring Replacement		HPT Single Nozzle Guide Vane (NGV)	⊗		
	LPT Stg. 1 NGV Replacement		Replacement  M-Flange Diff-NGV-HPT Case Replacement	<b>⊗</b> -		
	Top Case Repair		порівсеніені	<b></b>		
LPT Module	Brg. No. 5 Replacement		Brg. No. 5 and Carbon Seal			
	LPT Module Replacement		Replacement  Brg. No. 5 Blind Cap Seal Replacement	<b>®</b>		
	TRF Replacement	<u>⊗</u>	Brg. No. 5 Oil Coking	<b>\$</b>		







## **Mobile Engine Services in EMEA**







# Lufthansa Technik

### **Contact**

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